		PROPRIETARY ITEM - EXCEPT FOR USES	S EXPRESSLY SCLOSED	No. 93 SLAM -	ACTION PUSH F	BUTTON LATCH	DATE	DRAWN	CHKD	SCALE	DRAWING NUM	IBER
southco GR HE AN		PROPRIETARY ITEM - EXCEPT FOR USES EXPRESSLY GRANTED IN WRITING INFORMATION DISCLOSED HEREON IS CONFIDENTIAL AND ALL RIGHTS PATENT AND OTHERWISE ARE RESERVED BY SOUTHCO, INC.		CORROSION - RESISTENT			04JAN1991	04JAN1991 JAD FULI		FULL	J-93-308	
REV	DATE DRAWN/CH	HKD DESCRIPTION		ASSEMBLY	MATERIAL	FINISH	-				INCHE	S
Α	19APR1991 ACZ	PRN - 93 - 113		93-308	SEE NOTE A	SEE NOTE A					TOLERANCES UNLESS OTHER	
В	14MAY1991 CRW	ADDED TOLERANCE TO MOUNTING HOLE		93-308B	SEE NOTE A	SEE NOTE A					TOLLIVANOLS UNLLSS UTILIVI	MISE MOTED
С	02JUN1993JGK	PRN: 96 - 106 & M3 WAS 3.5mm									TWO PLACE(.XX)	±.03
D	15APR1994 RDG	PRN: 93 - 144									TWO PLACE(.XX) THREE PLACE(.XXX)	±.005
Е	21MAR1995 RDG	PRN: 93 - 158									ANGLES ` ´	±1°
F	14APR2008 ACH/M	JS PRN: P2008-0391										
G	21JAN2013 DJK/B	GL PRN: P2013-0187										PAPER
											THIRD ANGLE PROJECTION	

NOTES:

A. MATERIAL AND FINISH

MATERIAL AND FINISH
KEEPER, CAM SPRING & LOCKWASHER: STAINLESS STEEL, PASSIVATED
MOUNTING NUT & HOUSING: GLASS REINFORCED NYLON, BLACK
PAWL SPRING: STAINLESS STEEL, NATURAL
PULL TAB: NYLON, BLACK
INTERNAL CAM: GLASS REINFORCED NYLON/SILICONE, BLACK
KNOB & KNOB PLUG: THERMOPLASTIC POLYESTER, BLACK

PAWL: ACETAL, BLACK

B. 7.9 N-m (70 in-lbs) MAX TIGHTENING TORGUE

ASSEMBLY PART NUMBER 93-308

ASSEMBLY CONSISTS OF ONE LATCH SUB-ASSEMBLY AND HARDWARE, PACKAGED ONE COMPLETE ASSEMBLY PER BAG.

ASSEMBLY PART NUMBER 93-308-B

SAME AS ABOVE ASS'Y EXCEPT LATCH SUB-ASS'Y AND HARDWARE ARE SHIPPED SEPARATELY.

