

SOUTHCO, INC:
LESTER, PA.

SOUTHCO NO 44 ADJUSTABLE PAWL FASTENER / KEY LOCK
KEYED ALIKE (PANEL RANGE .042 TO .093)
(BLACK HOUSING)

DATE	DRAWN	CHKD	SCALE	DRAWING NUMBER
7-23-79	HAR		N.T.S.	N-18053-J

										Assembly No	GRIP RANGE
X										44-99-222-71	.125 TO .375
	X									44-99-222-72	.375 TO .750
		X								44-99-222-73	.750 TO 1.125

REV. LET.	DATE	BY	CHKD	REVISIONS	R.S.	DATE	APP
A	2-27-80	ESH		PRN. 44-38	A		
B	11-20-80	ESH		PRN. 44-43	B		
C	4-19-82	JCK		PRN 5-1-01	C		
D	17 MAR 93	HAR		PRN: S-99-1-G	D		

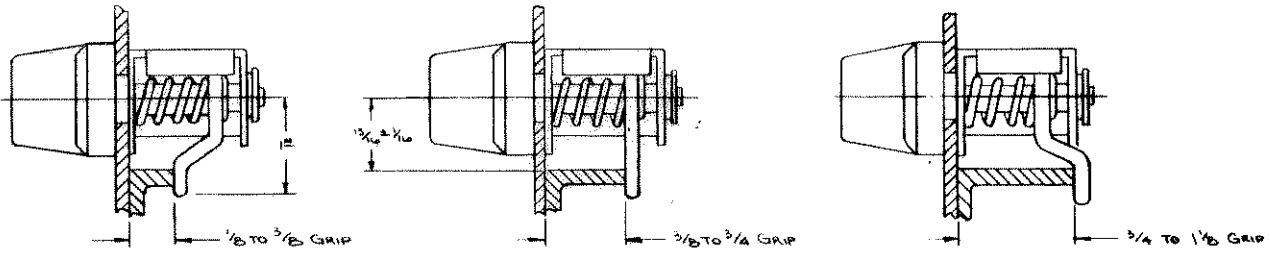
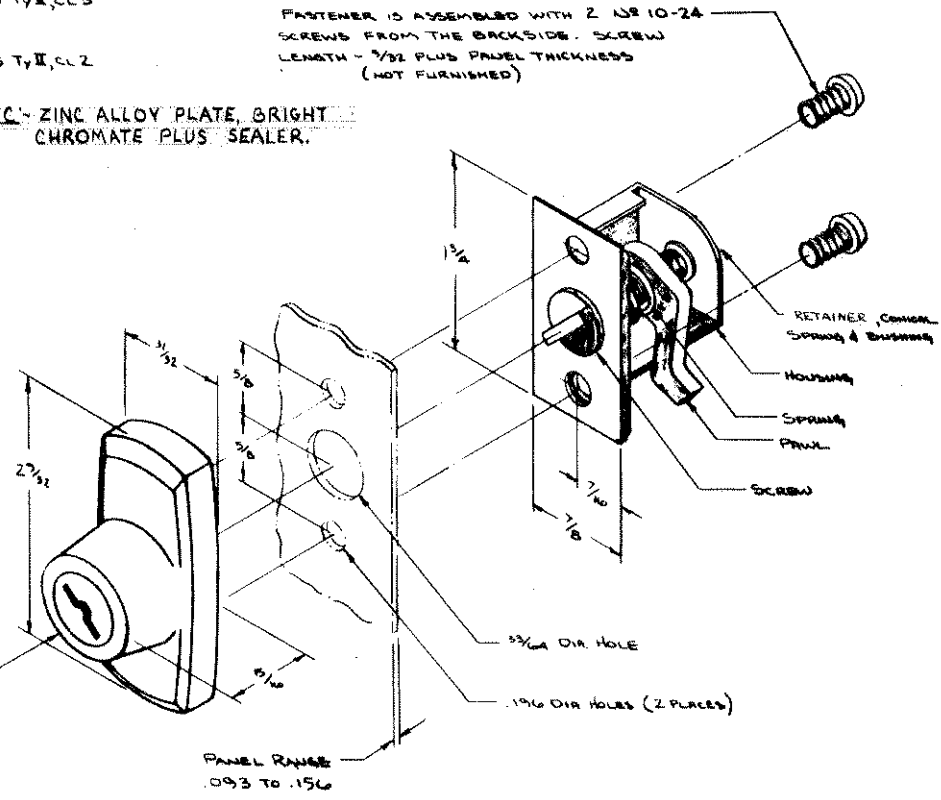
NOTE A - ZINC PLATE PER QQ-Z-325 T₁ II, CL3
CHROMATE DIP - YELLOW

NOTE B - ZINC PLATE PER QQ-Z-325 T₁ II, CL2
CHROMATE DIP - YELLOW

FASTENER IS ASSEMBLED WITH 2 #8-10-24
SCREWS FROM THE BACKSIDE. SCREW
LENGTH - 3/8" PLUS PANEL THICKNESS
(NOT FURNISHED)

NOTE C - ZINC ALLOY PLATE, BRIGHT
CHROMATE PLUS SEALER.

										COMPONENT	PART NO	MATERIAL	FINISH
X	X	X	X	X	X					SCREW		STEEL	SEE NOTE A
X	X									PAWL		STEEL	SEE NOTE 'C'
		X	X							PAWL		STEEL	
				X	X					PAWL		STEEL	
X	X	X	X	X	X					HOUSING		STEEL	SEE NOTE 'C'
X	X	X	X	X	X					SPRING		STAINLESS STEEL	PASSIVATE
X	X	X	X	X	X					BUSHING		STEEL	SEE NOTE B
X	X	X	X	X	X					CONICAL SPRING		STAINLESS STEEL	PASSIVATE
X	X	X	X	X	X					RETAINER		STEEL	SEE NOTE B
X	X	X								LOCK Assy		DIE CAST ZINC & BRASS	BLACK ORGANIC COATING



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