southco

## HEAVY DUTY 19 SWELL LATCH

DATE	DRAWN	CHKD	SCALE	DRAWING NUMBER
14 MAR 94	вмс		1:1	J-19-14

6.4 MAX.

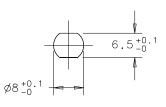
			3466	/ /					
REV.	DATE	BY-CHKD	REVISIONS	ITEM	COMPONENT	PART No.	MATERAL	FINISH	
В	05 MAY 94	BMC	PRN: 19-92	ASSEMBLY		19-14-10			
С	04JAN95	JGK	PRN: 19-113						
D	05MAY95	MMM	PRN: 19-122		HANDLE		DIE CAST ZINC	SEE NOTE "B"	
E	090СТ96	SWD	PRN: S-93-23		SHAFT		BRASS	SEE NOTE "C"	
F	02JAN2002	DLH	PRN: P2002-0764		PIN		303 STAINLESS STEEL	SEE NOTE "A"	
G	17AUG2016	JPK CMS	PRN: P2016-1906		BUSHING		IR/BR RUBBER	BLACK	
	INST	ALLAT	ION INSTRUCTIONS:		NUT		NYLON	BLACK	
1	PREPARE A	SHAPED	HOLE IN DOOR OR OUTER PANEL		WASHER		ACETAL	BLACK	
٠.		011/11	TIGEE THE BOOK ON GOTEK TAINEE						

NOTE A: BLACK OXIDE COATING.

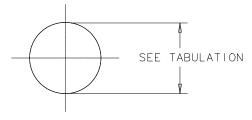
NOTE B: BLACK POWDER COATING.

NOTE C: ZINC PLATE, BLACK CHROMATE

- AND A ROUND HOLE IN THE FRAME.
- 2. WITH HANDLE IN OPEN POSITION INSERT SHAFT THROUGH HOLE IN DOOR, THEN PASS BUSHING OVER SHAFT AND SECURE WITH NYLON NUT.
- 3. ADJUST NYLON NUT TO PROVIDE A SATISFACTORY HOLD IN, OR BEHIND FRAME HOLE WITH MODERATE LOCKING FORCE.



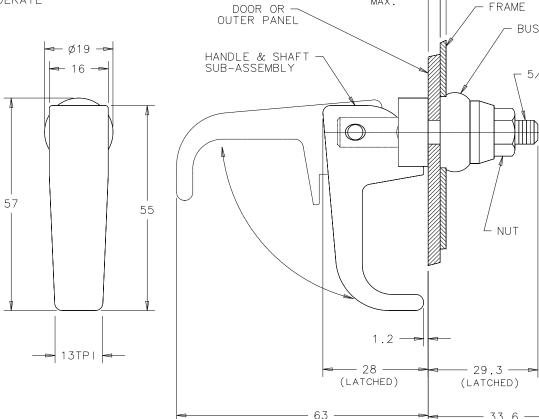
PANEL PREPARATION FOR DOOR OR OUTER PANEL.



PANEL PREPARATION FOR FRAME

## RECOMMENDED FRAME HOLE DIAMETERS

FRAME THICKNESS	HOLE DIAMETER		
1.2 TO 3.2	19 +0.5		
3.2 TO 4.8	19.5 +0.5		
4.8 TO 6.4	20 +0.5		
6.4 AND UP	20.5 +0.5		



FORMATA 3/88

SHIPPED UNASSEMBLED, ONE UNIT PER BAG.

(OPEN)

DRAWING NUMBER J - 19 - 14

33.6 (OPEN)

FRAME THICKNESS

- 5/16 - 24 SHAFT

BUSHING

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