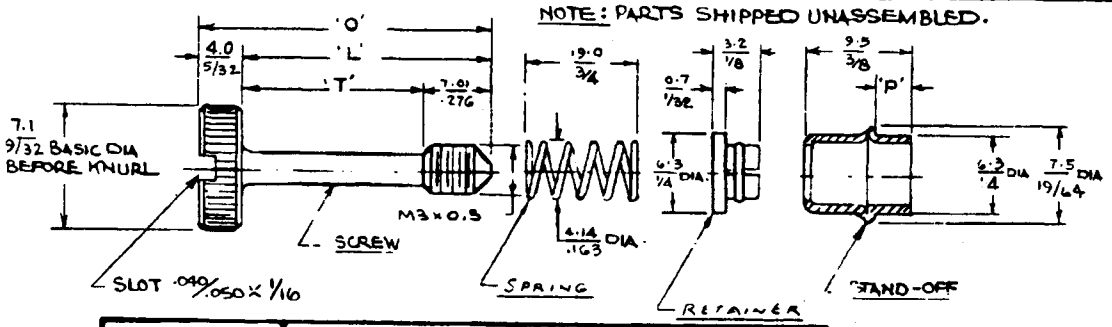
NOTE: PARTS SHIPPED UNASSEMBLED.



ITEM	MATERIAL	FINISH
SCREW	STAINLESS STEEL	PASSIVATE
STAND-OFF	STAINLESS STEEL	PASSIVATE
SPRING	STAINLESS STEEL	PASSIVATE
RETAINER	THERMOPLASTIC	NATURAL

NOTE: FOR INSTALLATION INSTRUCTIONS, SEE DWG. J-53-21

ASSEMBLY PART Nº	T	L	O	P
53-72-410-24	10.00 / .394	17.00 / .669	21.00 / .827	1.6 / 1/16
-510-				2.3 / 3/32
-610-				3.2 / 1/8
-412-	12.00 / .472	19.00 / .748	23.00 / .906	1.6 / 1/16
-512-				2.3 / 3/32
-612-				3.2 / 1/8
-414-	14.00 / .551	21.00 / .827	25.00 / .984	1.6 / 1/16
-514-				2.3 / 3/32
-614-				3.2 / 1/8
-416-	16.00 / .630	23.00 / .906	27.00 / 1.063	1.6 / 1/16
-516-				2.3 / 3/32
-616-				3.2 / 1/8
-418-	18.00 / .709	25.00 / .984	29.00 / 1.142	1.6 / 1/16
-518-				2.3 / 3/32
53-72-618-24				3.2 / 1/8

CAUTION: EXCESS TORQUE WILL DAMAGE THE RETAINER. DO NOT EXCEED 3½ IN.-LBS. TIGHTENING TORQUE.

THESE ASSEMBLIES ARE NON-REPAIRABLE ITEMS AND COMPONENTS ARE NOT AVAILABLE AS REPLACEMENT OR REPAIR PARTS.

DRAWING NUMBER	SCALE	CHK'D.	DRAWN	DATE
J-53-32	N.T.S.			7-9-86

Nº53 FASTENER ASSEMBLIES
M3×0.5 THREAD 9/32 DIA. HEAD

SOUTHCO

REV.	DATE	BY CHK'D.	REVISIONS
A	5-MAR-93	VTA	PRN: S-1-03

REV.	DATE	BY CHK'D.	REVISIONS

DRAWING NUMBER J-53-32

MILLIMETER / INCH

MILLIMETER/INCH

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