

REV	DATE	DRAWN/CHKD	DESCRIPTION	ITEM	PART NUMBER	MATERIAL	FINISH
				ASSEMBLY	56-61-15	-	-
				KNOB		LOW CARBON STEEL CASE HARDENED	ZINC PLATE PLUS SEALER
				STUD		LOW CARBON STEEL	ZINC PLATE PLUS SEALER
				FERRULE		LOW CARBON STEEL CASE HARDENED	ZINC PLATE PLUS SEALER
				SPRING		300 SERIES STAINLESS STEEL	PASSIVATED

**INCHES**

ALL DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.

THIRD ANGLE PROJECTION

A PAPER SIZE

**NOTES:**

- A. PARTS SHIPPED BULK.
- B. INSTALLATION INSTRUCTIONS:
  1. DRILL OR PUNCH  $\phi .328^{+.003}/-.000$  HOLE.
  2. PLACE FERRULE INTO INSTALLATION HOLE.
  3. PROVIDE SOLID BACK-UP BEHIND HOLE WITH CLEARANCE HOLE FOR STUD.
  4. PRESS ON HEAD OF STUD UNTIL SHOULDER OF FERRULE IS FIRMLY AGAINST OUTER PANEL.

PULL KNOB TO RETRACT STUD, ROTATE 90° TO KEEP IN RETRACTED POSITION. ANOTHER 90° TURN RETURNS STUD TO NORMAL POSITION.

