

southco

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NO. 96 LIFT OFF HINGE ASSEMBLY
IN LINE STYLE

DATE	DRAWN	CHKD	SCALE	DRAWING NUMBER
11OCT2006	RC	XXX	1:1	J-96-MA-80

REV	DATE	DRAWN/CHKD	DESCRIPTION	PART NUMBER	MATERIAL	DESCRIPTION
A	10JUN2008	DJK/RLR	PRN: P2008-0615	96-MA-80-10	DIE CAST ZINC	96 IN-LINE HINGE - BRIGHT CHROME
B	09DEC2008	MM	PRN: P2008-1309	96-MA-80-20	DIE CAST ZINC	96 IN-LINE HINGE - SATIN CHROME
C	20JAN2009	DUO/MMU	PRN: P2009-0145	96-MA-80-33	DIE CAST ZINC	96 IN-LINE HINGE - NATURAL
				96-MA-80-50	DIE CAST ZINC	96 IN-LINE HINGE - BLACK POWDER COAT
				96-MA-80-24	CF-8M SS OR EQUIVALENT OF 316 SS	96 IN-LINE HINGE - SS VERSION

MILLIMETERS

ALL DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.

THIRD ANGLE PROJECTION
A4 PAPER SIZE

NOTES:

- A. MATERIAL AND FINISH:
PIN LEAF AND RECEIVER LEAF: SEE TABLE ABOVE.
WASHER: NYLON, BLACK.
- B. ATTACH HINGE WITH M5 X 0.8 SCREWS.
MAXIMUM SCREW LENGTH = DOOR OR FRAME THICKNESS + 10.16
- C. ALL VISIBLE SURFACE STANDARD IS CLASS B.

PANEL PREPARATION

