

REVISION HISTORY			
REV	DATE	BY	DESCRIPTION
J	05FEB2020	DKP/DMS	PRN: P2020-0208

NOTES:

A. MATERIAL AND FINISH:

- TOP HOUSING, BOTTOM HOUSING - PC/ABS
- PIVOT PINS - STEEL, ZINC PLATED
- CAM, TRIGGER - STEEL, SEALED
- SPRINGS - STAINLESS STEEL PASSIVATED
- TRIGGER INTERLOCK LEVER - GLASS FILLED NYLON
- BISTABLE SPRING RETAINER - DIECAST ZINC
- DRIVE CAM - BLACK ACETAL
- OUTPUT CAM - WHITE ACETAL

B. ELECTRICAL SPECIFICATIONS:

- OPERATING VOLTAGE: 12 TO 24 VDC NOMINAL
- TYPICAL OPERATING CURRENT: LESS THEN 500 mA AT 12 VDC.
- PEAK / STALL OPERATING CURRENT: 1 A MAX (STALL LIMITED TO 1.4 SECONDS)
- TOTAL STANDBY CURRENT: LOCKED / UNLOCKED: 5 mA
- CONTROL SIGNAL HIGH (UNLOCK COMMAND): 6 VDC TO OPERATING VOLTAGE, 5.5 mA MAX
- CONTROL SIGNAL LOW (LATCHED COMMAND): 0 TO 1 VDC (OPEN)
- LATCH TRANSIT TIME TO RELEASE: 600 MILLISECONDS NO LOAD, 1.4 SECOND MAX.
- OPERATING TEMPERATURE RANGE: -20C TO +60C

C. ELECTRICAL CONNECTIONS AND HOOKUP:

- A BASIC SWITCH CONTROL ELECTRICAL HOOKUP DIAGRAM IS PROVIDED FOR REFERENCE.
- CONSULT WITH A SOUTHCO REPRESENTATIVE FOR ADDITIONAL ELECTRICAL HOOKUP INFORMATION.
- CONNECT POWER, GROUND AND CONTROL SIGNAL WIRES TO AN APPROPRIATE DC POWER SUPPLY
- A DC POWER SUPPLY CAPABLE OF SUPPLYING 12 TO 24 VDC AT 1 AMP MINIMUM PER LATCH IS RECOMMENDED
- POWER MUST BE AVAILABLE TO OPERATE THE LATCH AND MUST REMAIN AVAILABLE DURING THE FULL TRANSIT TIME OF THE LATCH DURING LOCKING OR UNLOCKING

CAUTION! LATCH CAN BE DAMAGED IF WIRED INCORRECTLY, OR IF IMPROPER VOLTAGE IS APPLIED!

CONNECTOR PIN ASSIGNMENT: SEE CONNECTOR PINOUT TABLE AND PIN LOCATION DETAILS  
 STATUS INDICATION: OPEN COLLECTOR OUTPUT. RATING 12 TO 24 VDC. 50 mA MAX LOAD.

D. ELECTRICAL OPERATION:

- TO UNLOCK OR RELEASE THE LATCH:
  - PROVIDE THE FOLLOWING CONTROL SIGNAL TO CONNECTOR PIN 3
  - PROVIDE 12 TO 24 VDC (CONTROL SIGNAL HIGH) FOR A MINIMUM OF 50 MILLISECONDS
  - THE CONTROL SIGNAL CAN REMAIN HIGH INDEFINITELY
  - THE DELAYED RE-LOCK LATCH WILL STAY UNLOCKED FOR A MINIMUM OF 1 MILLISECOND OR AS LONG AS THE CONTROL SIGNAL IS HIGH.
  - THE AUTO RE-LOCK LATCH WILL STAY UNLOCKED FOR A MINIMUM OF 1 MILLISECOND AND RE-LOCK IF THE CONTROL SIGNAL REMAINS HIGH.
- TO LOCK THE DELAYED RE-LOCK LATCH AND TO ENABLE THE AUTO RE-LOCK LATCH FOR A NEW OPENING CYCLE:
  - PROVIDE THE FOLLOWING CONTROL SIGNAL TO CONNECTOR PIN 3
  - PROVIDE CONTROL SIGNAL LOW FOR 50 MILLISECONDS. POWER MUST BE AVAILABLE DURING TRANSIT TO THE LOCKED POSITION.

E. OUTPUT FEEDBACK (LATCH AND DOOR STATUS):

- OPEN COLLECTOR OUTPUT. RATING 12 TO 24VDC. 50 MILLIAMPS MAX LOAD

CAUTION! TO PREVENT DAMAGE TO THE PRODUCT DO NOT EXCEED MAXIMUM LOADS STATED AND FOLLOW WIRING DIRECTIVES.

F. LATCH CONNECTOR:

- MANUFACTURER: MOLEX, SERIES: MICRO-FIT 3.0
- 3.0MM PITCH MICRO-FIT HEADER, DUAL ROW, 6 POSITIONS, MOLEX P/N:43045-0606 OR EQUIVALENT.
- MATE CONNECTOR/WIRE HARNESS REQUIRED (NOT SUPPLIED)
- CONNECTOR: RECEPTACLE HOUSING, DUAL ROW, 6 POSITION 3MM : MOLEX:P/N 43025-0600
- CONTACTS: FEMALE CRIMP TERMINAL (SOCKET) MOLEX P/N 43030-0007

G. MOUNTING:

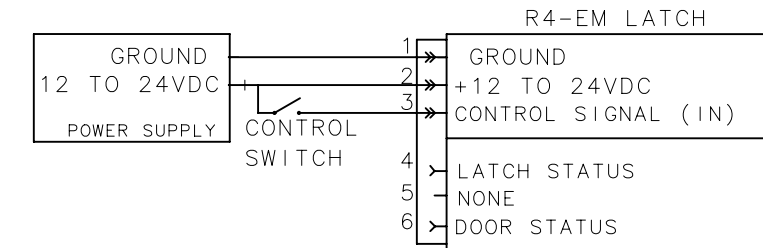
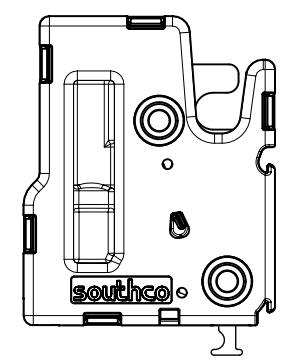
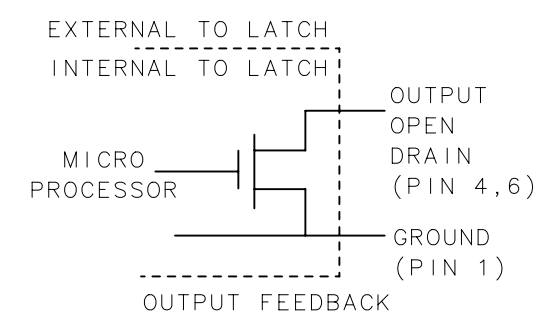
- MOUNT THE LATCH SECURELY USING TWO (2) SCREWS IN THE MOUNTING HOLES PROVIDED (SCREWS NOT PROVIDED)
- MOUNTING HOLES ARE AVAILABLE WITH THREAD TYPES OR THROUGH HOLES PER PART NUMBERING SCHEME ON SHEET 2.
- MAXIMUM ALLOWABLE TORQUE ON THREADED MOUNTING SCREWS IS 5.6 Nm (50 in. lbs) FOR MOUNTING OPTIONS 1, 2 AND 3.
- MAXIMUM ALLOWABLE TORQUE ON THREADED MOUNTING SCREWS IS 2.3 Nm (20 in. lbs) FOR MOUNTING OPTION 7.

H. MECHANICAL OPERATION

THE LATCH IS PROVIDED WITH A MECHANICAL TRIGGER TO RELEASE THE LATCH. THE MAXIMUM TRAVEL OF THE TRIGGER IS SHOWN ON SHEET 2. THE TRIGGER MOVES THROUGH ITS FULL TRAVEL DURING ELECTRICAL OPERATION OF THE LATCH. ACCESSORIES ARE AVAILABLE (SOLD SEPARATE) FOR REMOTE ACTUATOR CABLE INSTALLATION (SEE DRAWING J-R4-EM-952 FOR MANUAL OVERRIDE BRACKET).

CAUTION! IT IS IMPORTANT TO NOT OBSTRUCT THE MOTION OF THE TRIGGER DURING ELECTRICAL OPERATION TO PREVENT LONGTERM DAMAGE TO THE ELECTRICAL COMPONENTS IN THE LATCH.

- I. STRIKER ASSEMBLY SOLD SEPARATELY  
REFER TO CUSTOMER DRAWING J-R4-90-709-20 FOR ADDITIONAL INFORMATION ON STAINLESS STEEL STRIKER AND DRAWING J-R4-90-804-10 FOR ADDITIONAL INFORMATION ON ZINC DIE CAST STRIKER.
- J. KICK OUT FORCE UPON UNLOCKING FROM CLOSED POSITION: 5N APPROX.  
HOLDING FORCE UPON UNLOCKING FOR PULL-TO-OPEN LATCH: APPROX RANGE 10N-20N
- K. PACKAGED IN INDIVIDUAL BOXES OR ADD -1 TO PART NUMBER FOR BULK PACKAGING.
- L. FOR SOUTHCO TYPE 4 AND 5 CABLE ASSEMBLIES, THE VARIABLE "TLC" = 14mm.  
SEE DRAWING J-AC-C FOR DETAILS.



ELECTRICAL HOOKUP (OUTPUT/FEEDBACK)

CONNECTOR PINOUT	
PIN	FUNCTION
1	GROUND (-)
2	POWER (+)
3	CONTROL SIGNAL
4	LATCH STATUS
5	NONE
6	DOOR STATUS

CONNECTOR PINOUT		STANDARD OUTPUT ("S"=5)		REVERSE OUTPUT ("S"=5A)	
PIN	FUNCTION	OPEN	GROUND	OPEN	GROUND
4	LATCH STATUS	LOCKED	UNLOCKED	UNLOCKED	LOCKED
5	NONE	NOT APPLICABLE		NOT APPLICABLE	
6	DOOR STATUS	CLOSED	OPEN	OPEN	CLOSED

SEE SHEET 2 OF 2 FOR LATCH PART NUMBERS AND INSTALLATION INFORMATION

SURFACE AREA	THIRD ANGLE PROJECTION		
	MILLIMETERS [IN]		
VOLUME	TOLERANCES UNLESS OTHERWISE NOTED	DESCRIPTION	
PROPRIETARY ITEM	ALL DIMENSIONS WITHOUT TOLERANCES ARE FOR REFERENCE ONLY.	R4-EM 9 SERIES ELECTROMECHANICAL ROTARY LATCH	
EXCEPT FOR USES EXPRESSLY GRANTED IN WRITING, INFORMATION DISCLOSED HEREON IS CONFIDENTIAL AND ALL RIGHTS, PATENT AND OTHERWISE, ARE RESERVED BY SOUTHCO, INC.	PER ASME Y14.5M-1994	SIZE A3	SYSTEM NX
		DWG NO. J-R4-EM-9-1	
		DRAWN BY DJK/IGS	DATE 01OCT2013
		SCALE NTS	SHEET 1 OF 2

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## ASSEMBLY PART NUMBER

### R4-EM-TBA-1S0-P

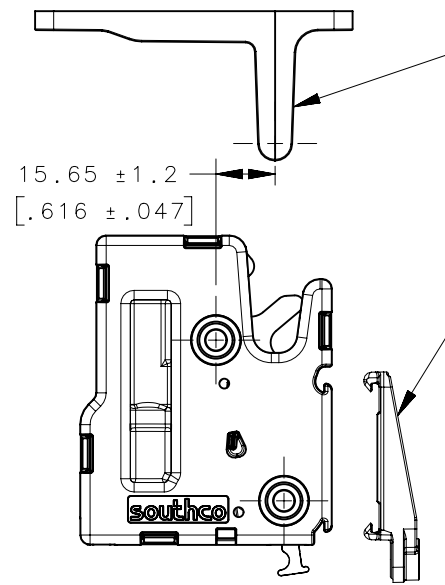
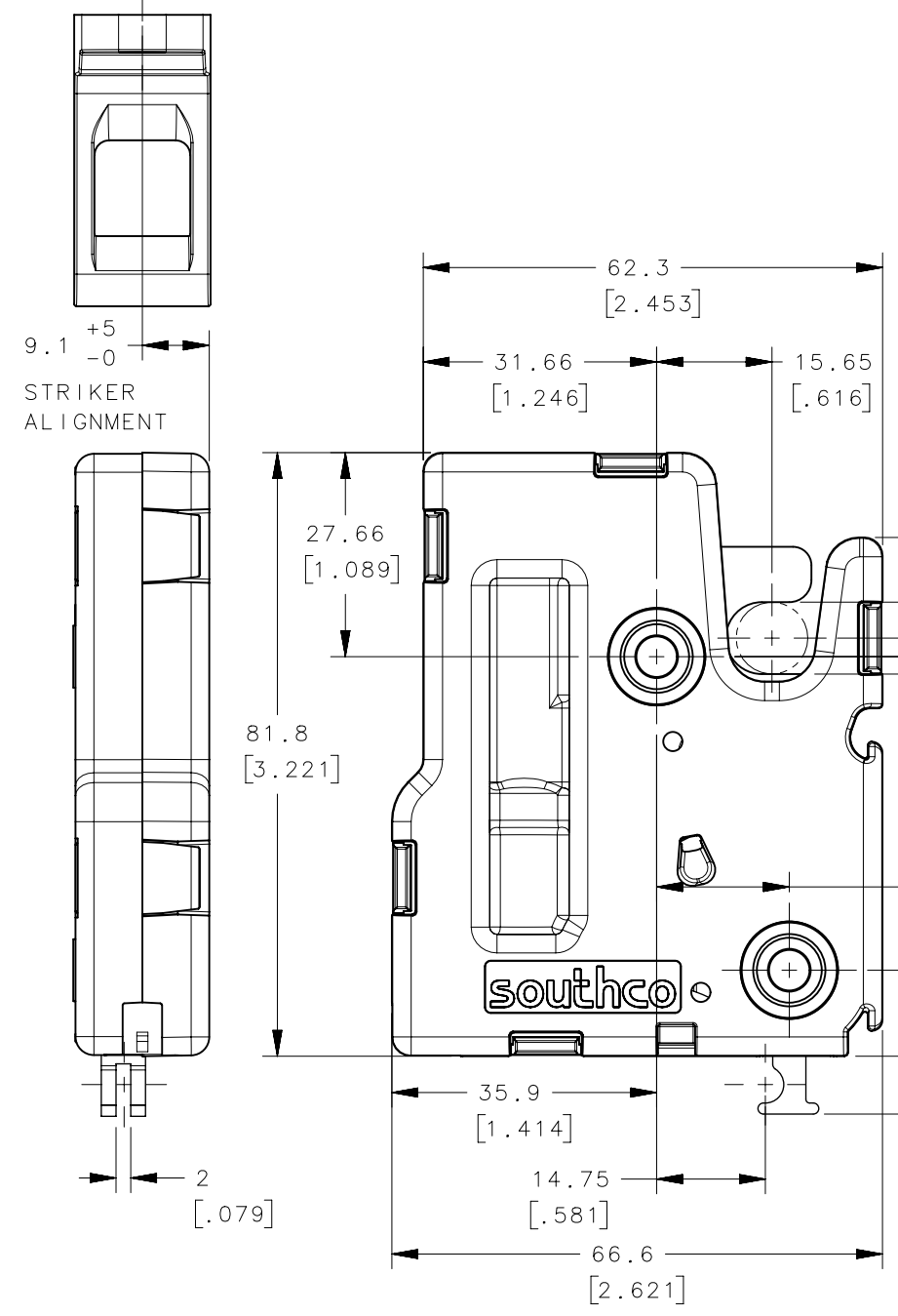
"T" DESIGNATES TRIGGER STYLE  
 9A = AUTO RE-LOCK KICK-OUT  
 9D = DELAYED RE-LOCK KICK-OUT  
 9P = DELAYED RE-LOCK PULL TO OPEN

"P" DESIGNATES PACKAGING  
 BLANK = INDIVIDUAL  
 1 = BULK

"S" DESIGNATES SENSOR OPTIONS  
 5 = DOOR AND TRIGGER SENSOR (STANDARD OUTPUT)  
 5A = DOOR AND TRIGGER SENSOR (REVERSE OUTPUT)

"B" DESIGNATES MOUNTING OPTIONS  
 1 = 1/4-20 THREAD  
 2 = M6 THREAD  
 3 = 7mm THRU HOLE  
 7 = 5.5mm THRU HOLE

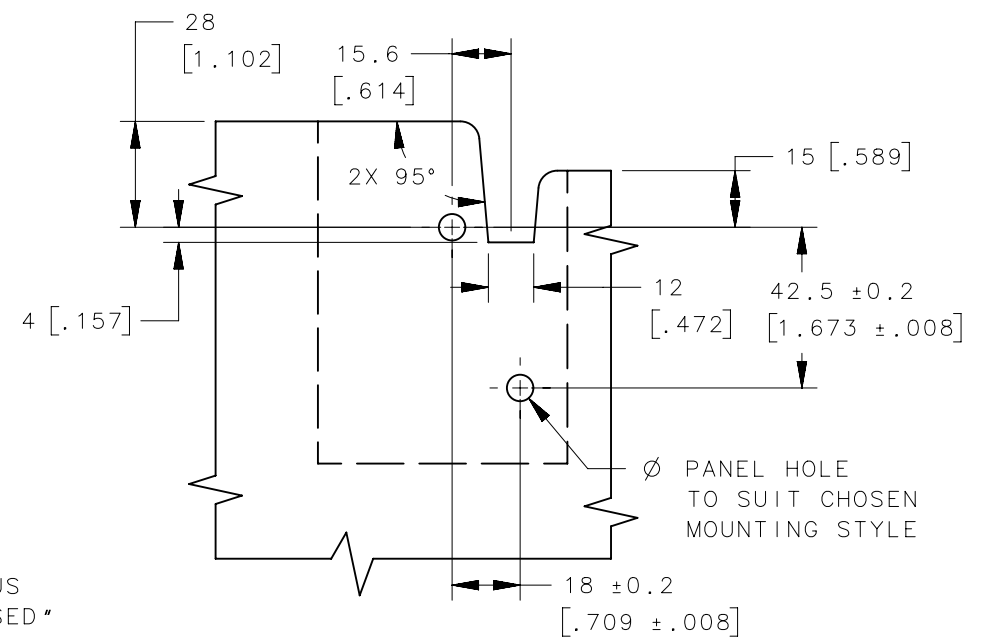
"A" DESIGNATES ALTERNATIVE CONFIGURATIONS:  
 BLANK = STANDARD CAM  
 3 = HIGH STRENGTH CAM



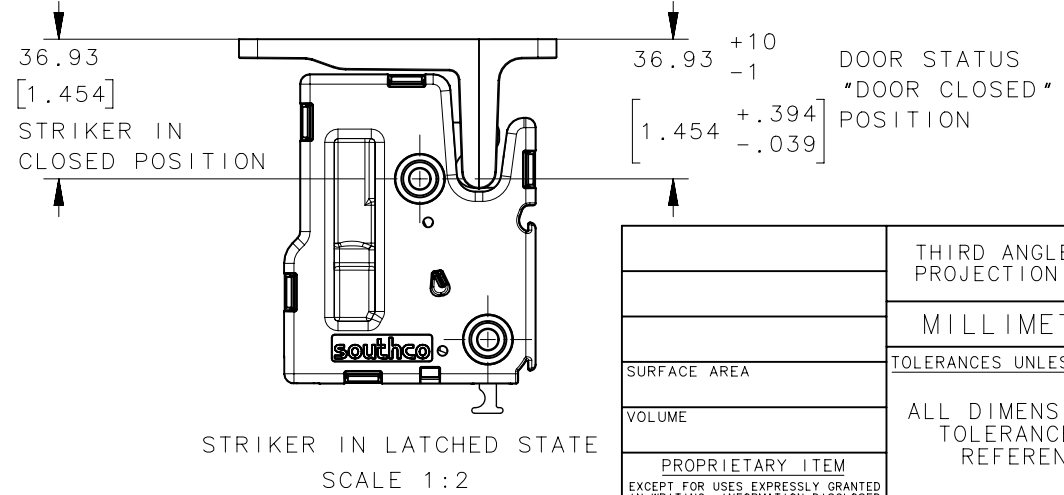
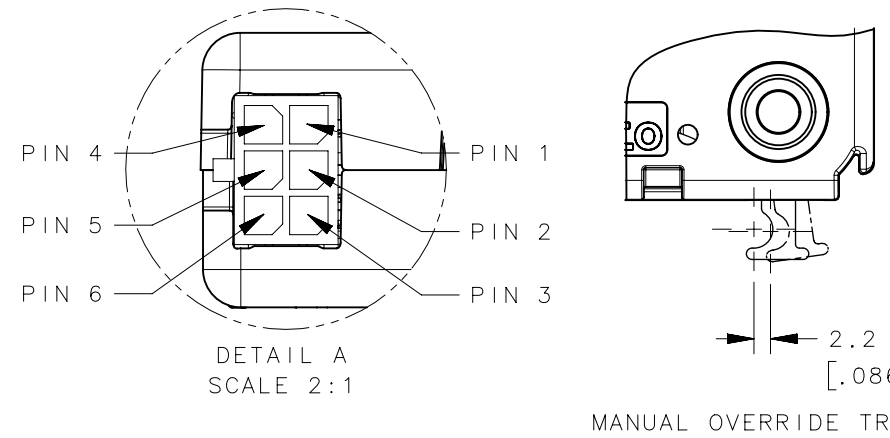
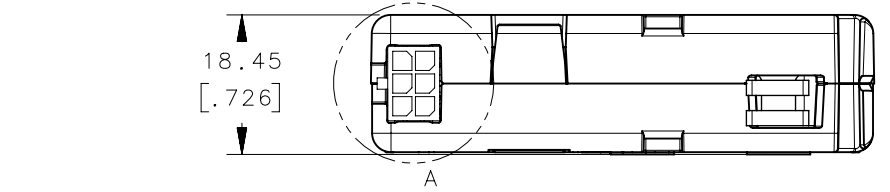
STRIKER R4-90-709-20 SHOWN  
SCALE 1:2

STRIKER SOLD SEPARATE.  
SEE NOTE I

MANUAL OVERRIDE BRACKET  
SOLD SEPARATE.  
SEE NOTE H



PANEL PREPARATION  
SCALE 1:2



STRIKER IN LATCHED STATE  
SCALE 1:2

DOOR STATUS  
"DOOR CLOSED"  
POSITION

THIRD ANGLE PROJECTION		<b>southco</b> CONNECT • CREATE • INNOVATE	
MILLIMETERS [IN]			
SURFACE AREA		DESCRIPTION	
VOLUME		R4-EM 9 SERIES ELECTROMECHANICAL ROTARY LATCH	
PROPRIETARY ITEM <small>EXCEPT FOR USES EXPRESSLY GRANTED IN WRITING, INFORMATION DISCLOSED HEREON IS CONFIDENTIAL AND ALL RIGHTS, PATENT AND OTHERWISE, ARE RESERVED BY SOUTHCO, INC.</small>		SIZE A3	SYSTEM NX
PER ASME Y14.5M-1994		DWG NO. J-R4-EM-9-1	DATE 01OCT2013
		SCALE 1:1	SHEET 2 OF 2